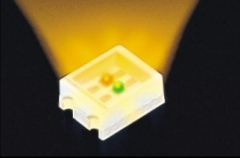
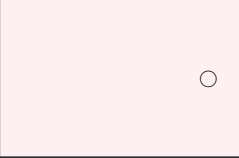


# Dual-Color Type Chip LEDs with reflector

## SML-020 Series

|                                    |            |   |   |
|------------------------------------|------------|---|---|
| Package Size<br>(mm)               | Part No.   | Green   | Red   |
|                                    |            | GaP   | GaAlAs on GaAs  |
|                                    |            | 570nm   | 660nm   |
| 3225<br>(1210)<br>3.0×2.5<br>t=1.3 | SML-020MLT |  |  |

### Absolute Maximum Ratings (Ta=25°C)

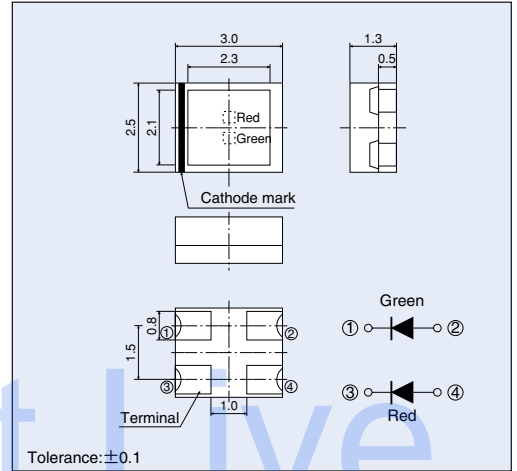
| Part No.   | Emitting color | Power dissipation Pd (mW) | Forward current IF (mA) | Peak forward current * I <sub>FP</sub> (mA) | Reverse voltage VR (V) | Operating temperature T <sub>opr</sub> (°C) | Storage temperature T <sub>stg</sub> (°C) |
|------------|----------------|---------------------------|-------------------------|---|------------------------|---|---|
| SML-020MLT | Green          | 60                        | 25                      | 60  | 4                      | -30 to +85                                  | -40 to +85                                |
|            | Red            |                           | 30                      | 75  |                        |   |   |

\* I<sub>FP</sub> measured under duty ≤ 1/5, pulse width ≤ 1ms.

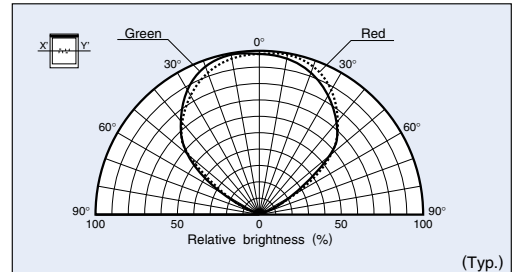
### Electrical Optical Characteristics (Ta=25°C)

| Part No.   | Resin Color       | Forward voltage VF |         | Reverse current IR |        | Light wavelength |                   |         | Brightness Iv |            |         |
|------------|-------------------|--------------------|---------|--------------------|--------|------------------|-------------------|---------|---------------|------------|---------|
|            |                   | Typ. (V)           | IF (mA) | Max. (μA)          | VR (V) | Peak λp (nm)     | Half-wave Δλ (nm) | IF (mA) | Min. (mcd)    | Typ. (mcd) | IF (mA) |
|            |                   |                    |         |                    |        |                  |                   |         |               |            |         |
| SML-020MLT | Transparent Clear | 2.2<br>1.75        | 20      | 100                | 4      | 570<br>660       | 40<br>25          | 20      | 9.0           | 20<br>16   | 20      |

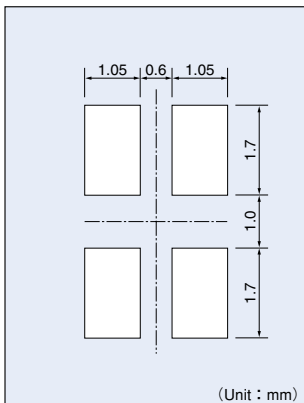
### External Dimensions (Unit : mm)



### Directivity

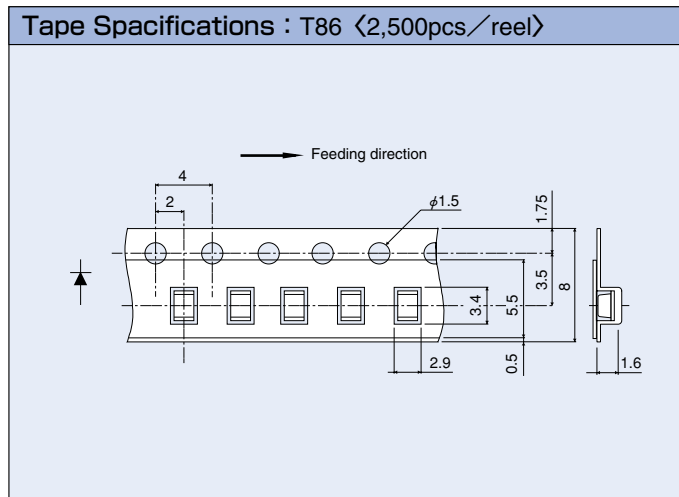


### Recommended Pad Layout

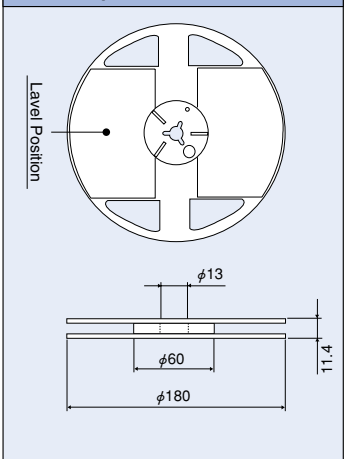


The recommended thickness of the screen mask for soldering is between 100 and 200 μm. The hole size of the screen mask should be the same as the recommended land pattern or smaller.

### Packaging Specifications (Unit : mm)

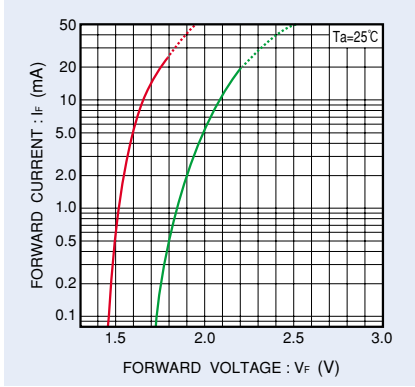


### Reel Specifications



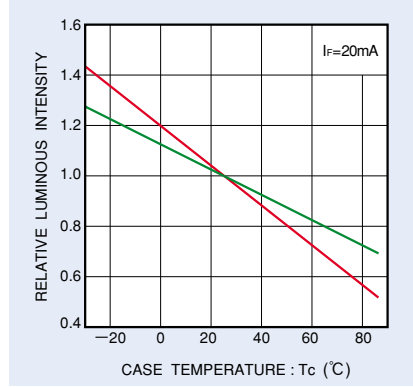
## Electrical Characteristic Curves

### Forward Current - Forward Voltage



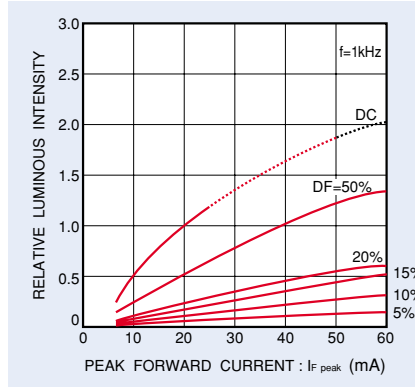
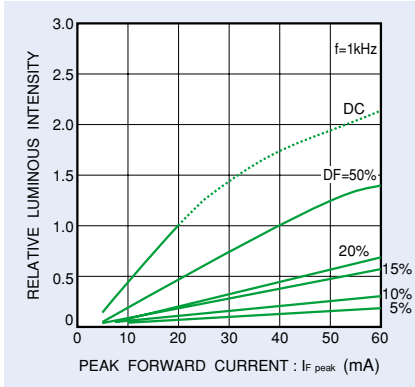
— SML-020MLT<Green>  
— SML-020MLT<Red>

### Relative Luminous Intensity - Case Temperature



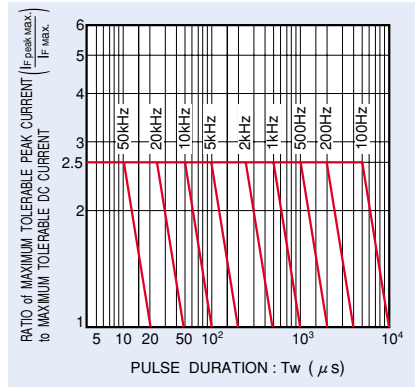
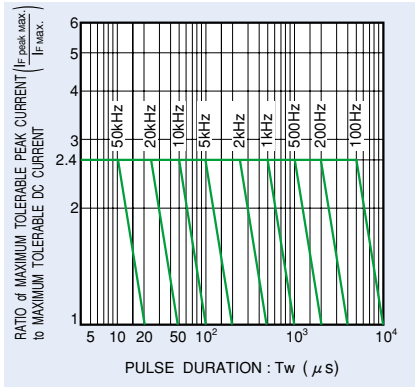
— SML-020MLT<Green>  
— SML-020MLT<Red>

### Relative Luminous Intensity - Forward Current



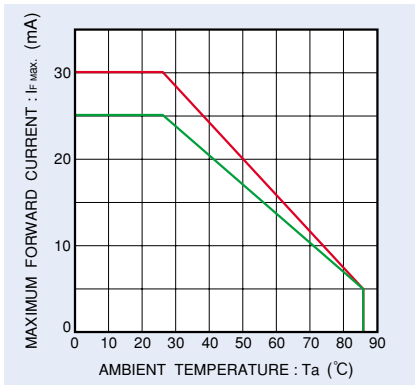
— SML-020MLT<Green>  
— SML-020MLT<Red>

### Ratio of Maximum Tolerable Peak Current - Pulse Duration



— SML-020MLT<Green>  
— SML-020MLT<Red>

### Derating



— SML-020MLT<Green>  
— SML-020MLT<Red>

### Notes

- No technical content pages of this document may be reproduced in any form or transmitted by any means without prior permission of ROHM CO.,LTD.
- The contents described herein are subject to change without notice. The specifications for the product described in this document are for reference only. Upon actual use, therefore, please request that specifications to be separately delivered.
- Application circuit diagrams and circuit constants contained herein are shown as examples of standard use and operation. Please pay careful attention to the peripheral conditions when designing circuits and deciding upon circuit constants in the set.
- Any data, including, but not limited to application circuit diagrams information, described herein are intended only as illustrations of such devices and not as the specifications for such devices. ROHM CO.,LTD. disclaims any warranty that any use of such devices shall be free from infringement of any third party's intellectual property rights or other proprietary rights, and further, assumes no liability of whatsoever nature in the event of any such infringement, or arising from or connected with or related to the use of such devices.
- Upon the sale of any such devices, other than for buyer's right to use such devices itself, resell or otherwise dispose of the same, no express or implied right or license to practice or commercially exploit any intellectual property rights or other proprietary rights owned or controlled by
- ROHM CO., LTD. is granted to any such buyer.
- Products listed in this document are no antiradiation design.

The products listed in this document are designed to be used with ordinary electronic equipment or devices (such as audio visual equipment, office-automation equipment, communications devices, electrical appliances and electronic toys).

Should you intend to use these products with equipment or devices which require an extremely high level of reliability and the malfunction of which would directly endanger human life (such as medical instruments, transportation equipment, aerospace machinery, nuclear-reactor controllers, fuel controllers and other safety devices), please be sure to consult with our sales representative in advance.

#### About Export Control Order in Japan

Products described herein are the objects of controlled goods in Annex 1 (Item 16) of Export Trade Control Order in Japan.

In case of export from Japan, please confirm if it applies to "objective" criteria or an "informed" (by MITI clause) on the basis of "catch all controls for Non-Proliferation of Weapons of Mass Destruction.

## Table of luminosity rankings

| Product name | Rank code      | Product name | Rank code  | Product name    | Rank code         |
|--------------|----------------|--------------|------------|-----------------|-------------------|
| SLA-360JT*1  | XG, XH, XJ, XK | SLR-325VC    | L, M, N, P | SLR-56YY        | K, L, M, N        |
| SLA-360LT*1  | XC, XD, XE, XF | SLR-322VR    | K, L, M, N | SLV-312DC       | F, G, H, J        |
| SLA-360MT*1  | XD, XE, XF, XG | SLR-322DC    | L, M, N, P | SLV-312MC       | H, J, K, L        |
| SLA-370JT*1  | XJ, XK, XL, XM | SLR-332DU    | K, L, M, N | SLV-312VC       | F, G, H, J        |
| SLA-370LT*1  | XE, XF, XG, XH | SLR-332MC    | L, M, N, P | SLV-312YC       | F, G, H, J        |
| SLA-370MT*1  | XE, XF, XG, XH | SLR-332MG    | L, M, N, P | SML-010JT*1     | N, P, Q, R        |
| SLA-560JT*1  | XJ, XK, XL, XM | SLR-332VC    | K, L, M, N | SML-010LT*1     | L, M, N, P        |
| SLA-560LT*1  | XE, XF, XG, XH | SLR-332VR    | K, L, M, N | SML-010VT*1     | J, K, L, M        |
| SLA-560MT*1  | XE, XF, XG, XH | SLR-332YC    | K, L, M, N | SML-010DT*1     | K, L, M, N        |
| SLA-570JT*1  | XL, XM, XN, XP | SLR-332YY    | J, K, L, M | SML-010YT*1     | J, K, L, M        |
| SLA-570LT*1  | XG, XH, XJ, XK | SLR-342DC    | M, N, P, Q | SML-010MT*1     | L, M, N, P        |
| SLA-570MT*1  | XJ, XK, XL, XM | SLR-342DU    | L, M, N, P | SML-010PT*1     | J, K, L, M        |
| SLA-580JT*1  | XL, XM, XN, XP | SLR-342MC    | M, N, P, Q | SML-020MLT*1,*2 | PN,PM,NN,NM,MN,MM |
| SLA-580LT*1  | XJ, XK, XL, XM | SLR-342MG    | L, M, N, P | SML-020MVT*1,*2 | PL,PK,NL,NK,ML,MK |
| SLA-580MT*1  | XJ, XK, XL, XM | SLR-342VC    | M, N, P, Q | SML-210JT*1     | N, P, Q, R        |
| SLB-24MG     | F, G, H, J     | SLR-342VR    | L, M, N, P | SML-210LT*1     | K, L, M, N        |
| SLB-24YY     | D, E, F, G     | SLR-342YC    | L, M, N, P | SML-210VT*1     | H, J, K, L        |
| SLB-24VR     | D, E, F, G     | SLR-342YY    | K, L, M, N | SML-210DT*1     | J, K, L, M        |
| SLB-24DU     | D, E, F, G     | SLR-40MC     | M, N, P, Q | SML-210YT*1     | J, K, L, M        |
| SLB-25MG     | E, F, G, H     | SLR-40MG     | L, M, N, P | SML-210MT*1     | K, L, M, N        |
| SLB-25YY     | E, F, G, H     | SLR-40YC     | L, M, N, P | SML-210PT*1     | H, J, K, L        |
| SLB-25DU     | E, F, G, H     | SLR-40YY     | J, K, L, M | SML-211UT*4     | G, H, J, K        |
| SLB-25VR     | E, F, G, H     | SLR-40DC     | L, M, N, P | SML-211DT*4     | G, H, J, K        |
| SLC-22DU     | F, G, H, J     | SLR-40DU     | K, L, M, N | SML-211YT*4     | F, G, H, J        |
| SLC-22MG     | G, H, J, K     | SLR-40VC     | L, M, N, P | SML-310JT*1     | N, P, Q, R        |
| SLC-22VR     | G, H, J, K     | SLR-40VR     | K, L, M, N | SML-310LT*1     | K, L, M, N        |
| SLC-22YY     | G, H, J, K     | SLR-505MC    | M, N, P, Q | SML-310VT*1     | H, J, K, L        |
| SLR-322DC    | L, M, N, P     | SLR-505MG    | L, M, N, P | SML-310DT*1     | J, K, L, M        |
| SLR-322DU    | J, K, L, M     | SLR-505VC    | L, M, N, P | SML-310YT*1     | J, K, L, M        |
| SLR-322MC    | M, N, P, Q     | SLR-505VR    | J, K, L, M | SML-310MT*1     | K, L, M, N        |
| SLR-322MG    | K, L, M, N     | SLR-520MC    | L, M, N, P | SML-310PT*1     | H, J, K, L        |
| SLR-322VC    | L, M, N, P     | SLR-520MG    | L, M, N, P | SML-311UT*4     | G, H, J, K        |
| SLR-322VR    | K, L, M, N     | SLR-520VC    | L, M, N, P | SML-311DT*4     | G, H, J, K        |
| SLR-322YC    | K, L, M, N     | SLR-520VR    | K, L, M, N | SML-311YT*4     | F, G, H, J        |
| SLR-322YY    | K, L, M, N     | SLR-56DC     | M, N, P, Q | SML-510MW*1     | K, L, M, N        |
| SLR-325MC    | M, N, P, Q     | SLR-56DU     | K, L, M, N | SPB-25MVW*3     | E, F, G, H        |
| SLR-325MG    | L, M, N, P     | SLR-56MC     | N, P, Q, R | SPR-39MVW*3     | K, L, M, N        |
| SLR-325YC    | L, M, N, P     | SLR-56MG     | L, M, N, P | SPR-54MVW*3     | K, L, M, N        |
| SLR-325YY    | J, K, L, M     | SLR-56VC     | M, N, P, Q | SPR-325MVW*3    | L, M, N, P        |
| SLR-325DC    | L, M, N, P     | SLR-56VR     | K, L, M, N | SPR-505MVW*3    | L, M, N, P        |
| SLR-325DU    | K, L, M, N     | SLR-56YC     | M, N, P, Q |                 |                   |

\*1 Measured at If = 20mA

\*2 The former is the intensity rank at short wavelength (green), and the latter is the intensity rank at long wavelength (red).

\*3 Intensity rank at short wavelength(green).

\*4 If = 2mA at time of intensity ranking.

\*5 Rankings may change due to improvements in emitters. Check the data sheet for a product before using it.

## Luminous intensity rankings

(Units : mcd)

| Rank code | Range     |
|-----------|-----------|
| D         | 0.22~0.45 |
| E         | 0.36~0.71 |
| F         | 0.56~1.1  |
| G         | 0.90~1.8  |
| H         | 1.4~2.8   |
| J         | 2.2~4.5   |
| K         | 3.6~7.1   |
| L         | 5.6~11    |
| M         | 9.0~18    |
| N         | 14~28     |
| P         | 22~45     |
| Q         | 36~71     |
| R         | 56~110    |
| S         | 90~180    |
| T         | 140~280   |
| U         | 220~450   |
| V         | 360~710   |

(Units : mcd)

| Rank code | Range     |
|-----------|-----------|
| XA        | 9.0~16.5  |
| XB        | 13.5~24.0 |
| XC        | 20.0~36.0 |
| XD        | 30.0~52.0 |
| XE        | 42.0~75.0 |
| XF        | 61.0~110  |
| XG        | 90~165    |
| XH        | 135~240   |
| XJ        | 200~360   |
| XK        | 300~520   |
| XL        | 420~750   |
| XM        | 610~1100  |
| XN        | 900~1650  |
| XP        | 1350~2400 |

●For more information about rankings, contact your ROHM representative.

### Notes

- No technical content pages of this document may be reproduced in any form or transmitted by any means without prior permission of ROHM CO.,LTD.
- The contents described herein are subject to change without notice. The specifications for the product described in this document are for reference only. Upon actual use, therefore, please request that specifications to be separately delivered.
- Application circuit diagrams and circuit constants contained herein are shown as examples of standard use and operation. Please pay careful attention to the peripheral conditions when designing circuits and deciding upon circuit constants in the set.
- Any data, including, but not limited to application circuit diagrams information, described herein are intended only as illustrations of such devices and not as the specifications for such devices. ROHM CO.,LTD. disclaims any warranty that any use of such devices shall be free from infringement of any third party's intellectual property rights or other proprietary rights, and further, assumes no liability of whatsoever nature in the event of any such infringement, or arising from or connected with or related to the use of such devices.
- Upon the sale of any such devices, other than for buyer's right to use such devices itself, resell or otherwise dispose of the same, no express or implied right or license to practice or commercially exploit any intellectual property rights or other proprietary rights owned or controlled by
- ROHM CO., LTD. is granted to any such buyer.
- Products listed in this document use silicon as a basic material.  
Products listed in this document are no antiradiation design.

The products listed in this document are designed to be used with ordinary electronic equipment or devices (such as audio visual equipment, office-automation equipment, communications devices, electrical appliances and electronic toys).

Should you intend to use these products with equipment or devices which require an extremely high level of reliability and the malfunction of which would directly endanger human life (such as medical instruments, transportation equipment, aerospace machinery, nuclear-reactor controllers, fuel controllers and other safety devices), please be sure to consult with our sales representative in advance.

#### About Export Control Order in Japan

Products described herein are the objects of controlled goods in Annex 1 (Item 16) of Export Trade Control Order in Japan.

In case of export from Japan, please confirm if it applies to "objective" criteria or an "informed" (by MITI clause) on the basis of "catch all controls for Non-Proliferation of Weapons of Mass Destruction.

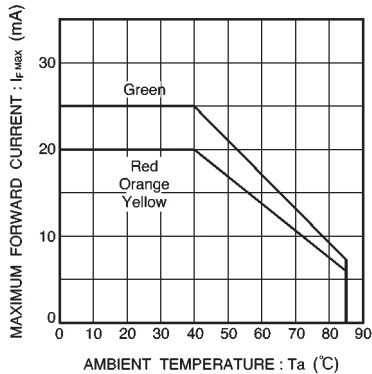


Fig. 3 Maximum forward current vs. ambient temperature

Determine the pulse drive conditions as follows.

1. Decide what repetition frequency (f) and duty factor (DF) will be used.
2. Determine the maximum tolerable peak current ratio from Figure 2.

$$\frac{I_F \text{ peak Max.}}{I_F \text{ Max.}}$$

3. Determine the maximum forward current from Figure 3.

For example, when  $T_a = 40^\circ\text{C}$  or above, the maximum forward current ( $I_F \text{ Max.}$ ) decreases.

4. Calculate the maximum tolerable peak current ( $I_F \text{ peak Max.}$ ).

Example

If  $f = 1 \text{ kHz}$ ,  $DF = 10\%$ , and  $T_a = 40^\circ\text{C}$ , the maximum tolerable peak current ratio from Figure 2 is 3.0 for red, orange and yellow, and 2.4 for green.

The maximum forward current  $I_F \text{ Max.}$  at  $T_a = 40^\circ\text{C}$  is 20 mA for red, orange and yellow, and 25 mA for green.

Therefore, the maximum tolerable peak current under these conditions is as follows :

- Red, orange and yellow . . .  $20 \text{ mA} \times 3.0 = 60 \text{ mA}$
- Green . . . . .  $25 \text{ mA} \times 2.4 = 60 \text{ mA}$

For the repetition frequency, we recommend 1 kHz or above.

(7) Decrease of rated current

The maximum rated forward current of LED lamps will vary depending on the ambient operating temperature. (Refer to Figure 3)

(8) Variation of luminous intensity depending on ambient temperature

ROHM LED lights have a temperature coefficient of approximately  $-1\%$  for red and orange, and  $-0.5\%$  for yellow and green. (Refer to the luminous intensity vs. case temperature characteristics for each LED type.)

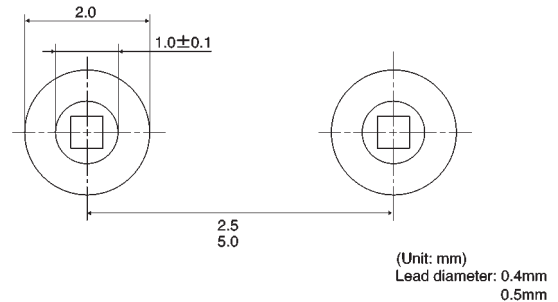
● Storage precautions

Storage in a dry box is best. However, if this is not possible we recommend the following conditions :

- Temperature : 5 to  $30^\circ\text{C}$
- Humidity : 60%RH max.

● Recommended PCB

We recommend the following hole diameters. Note, however, that these may vary depending on the board material, degree of integration, and wiring.



● LED lamp product names

The product names of ROHM LED lamps and chip LEDs are coded as follows :

| Series name   | Emitted color                               | Lens color                               | Luminous intensity rank symbol  |
|---|---|--|---|
| SLR: Single-emitter circular light                  | J: Bright red, 660 nm (Double hetero)       | R: Red diffused                          | *A letter code will appear here. The LEDs are ranked at the time of shipping according to attachment P. |
| SLC: Single-emitter cylindrical light               | L: Bright red, 660 nm (Single hetero)       | U: Orange diffused                       | *Some types are not ranked.   |
| SLV: Single-emitter inverse cone light              | V: Red, 650 nm                              | Y: Yellow diffused                       |   |
| SLB: Single-emitter rectangular light               | U: Amber, 635 nm                            | G: Green diffused                        |   |
| SLA: Single-emitter, circular, high-luminance light | D: Orange, 610 nm                           | C: Colored clear                         |   |
| SPR: Two-emitter circular light                     | M: Green, 563 nm                            | T: Transparent clear                     |   |
| SPB: Two-emitter rectangular light                  | P: Pure green, 555 nm                       | W: Milky white diffused                  |   |
| SML: Chip LED                                       | *Single color: 1 digit, two-color: 2 digits | *Setting may vary depending on the type. |   |

3F: Straight bulk article (lights only)  
T: Taped article  
Taping specification, etc.