
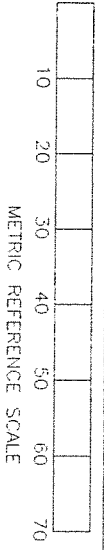


SECTION NO. 42615
 REV 

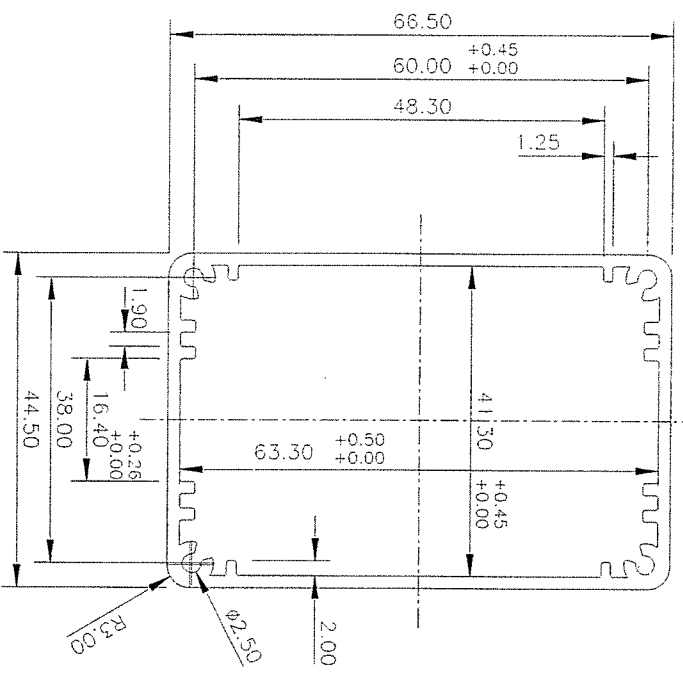


ANODISE PERIM. 359
 PAINT PERIM. ...

UNLESS OTHERWISE STATED TOLERANCES TO BS 1474/1987
 SHARP CORNERS 0.30 RAD UNLESS OTHERWISE STATED
 * = IMPORTANT DIMENSIONS / EXPOSED SURFACE: PRIMARY
 F = FULL RADIUS SECONDARY:
 POLISHED:

WISPECO

CUSTOMER	WISPECO
CUSTOMER REF.	
DRAWING No.	17093
SCALE	1:1
MASS KG/M	1.156
OUTER PERIM.	217
INNER PERIM.	248
UNDIM. WALL/Th	1.60
END USE	
CIRCUM. CIRCLE	78
ALLOY & TEMPER	
TOOLING No.	
EXT. RATIO	52-91
DIE SIZE	230
NO CAVS/TYP	1
BACKER	
BOLST/HOLDER	
INSERT/BOLST	
FEEDER PLATE	EP4



B	D	F
A	C	E

APPROVED - DIE SHOP :

APPROVED - CLIENT :